

Work Order ID 110085

December-17-13 9:07:51 AM

110085

Page 1

Item ID: D350-607-541

Revision ID:

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 12/17/13 Start Qty: 1.00 *1*

Required Date: 12/17/13 Req'd Qty: 1.00 *1*

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

*Label only*Approvals: Process Plan: MLJ Date: 13-12-19

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A								

100

100

DC

Document Control

DOCUMENT CONTROL

Memo *11.10.*

Photocopy bluefile & type labels per PPPD350-607-541 CHG005

0.00

0.00

DAS
31
9-89*14-03-17**1*

110

110

Packaging

Packaging

Pick Kit

Memo

Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label

0.00

0.00

DAS
28
9-89*1x**14-01-20*

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS

DAS
31
9-89*14-03-21**1*

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Item ID: D350-607-541

Revision ID:

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 12/17/13 Start Qty: 1.00 *1*

Required Date: 12/17/13 Req'd Qty: 1.00 *1*

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center ID
130Operation
Description
Pick Kit***130***

Packaging

Packaging

Memo

Package as per PPPD350-607-541

Set Up/
Run Hours
0.00

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Ship

8

MAR 21 2014

DAS
06
9-89

140

QC21- Final Inspection - Work Order Release

140

QC

Quality Control

Memo

0.00

0.00

14/3/21

MF
14-3-21

December-17-13 9:07:50 AM

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511 Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH		Manufactured	No			110	Each	5.0000		1	1		DAS 06 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PK015		5							
					104941	1							
					107570	4							
D2690-6 Lanyard		Manufactured	No			110	Each	23.0000		1	1		DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST014		16							
					100513	3							
					102246	4							
					94775	9							
				ST019		7							
					109594	7							
D3912-041 Eyebolt Receiver Assy		Manufactured	No			110	Each	10.0000		1	1		DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST070		10							
					105974	3							
					106636	4							
					109380	3							
D4030-041 Long Basket Assembly (350)		Manufactured	No			110	Each	0.0000		1	1		DAS 06 9-89

Picklist Print

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Work Order ID: 110085

Parent Item: D350-607-541

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

D4085-3
Placard

Manufactured No

110 Each 4.0000 1 1

DAS
28
9-89

14-01-20

Location Loc Qty Loc Code

ST091

4

100558

1

106937

2

87037

1

B109629

110 Each 11.0000

1 1

DAS
28
9-89

Location Loc Qty Loc Code

ST097

7

100308

1

102354

2

102779

2

106013

1

109410

1

ST099

4

103442

4

B111444

110 Each 1.0000

1 1

DAS
28
9-89

Location Loc Qty Loc Code

ST097

1

101083

1

B110338

110 Each 11.0000

1 1

DAS
28
9-89

Location Loc Qty Loc Code

ST097

5

102911

1

106134

1

107627

1

99700

2

ST099

6

103532

3

107283

3

B110202

D4151-041

Basket Fwd Hardpoint Assembly, Lower

Manufactured No

DAS
31
9-89

D4151-043

Basket Fwd Hardpoint Assembly, Upper

Manufactured No

DAS
31
9-89

D4150-041

Attachment Arm Assembly

Manufactured No

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 110085

Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Bolt

Purchased No

110 Each 874.0000

6

6

DAS
28
9-89

14-01-20

DAS
31
9-89

Location Loc Qty Loc Code

FG 20

122808 20

GA 4

m125709 4

ST515 850

m126193 834

m127432 16

6x

AN4C15

Bolt

Purchased No

110 Each 68.0000

1

1

DAS
28
9-89

DAS
31
9-89

Location Loc Qty Loc Code

ST357 19

M126176 19

ST517a 49

M125716 49

1x

AN310C4

Nut

Purchased No

110 Each 75.0000

1

1

DAS
28
9-89

DAS
31
9-89

Location Loc Qty Loc Code

ST342 75

126192 25

M125952 50

1x

MS17984-C413

Quick Release Pin

Purchased No

110 Each 32.0000

1

1

DAS
28
9-89

DAS
31
9-89

Location Loc Qty Loc Code

ST332 32

118612 2

m125827 1

m126872 29

1x

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 110085

Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS2104214

Locknut

Purchased No

110 Each 4,214.0000

6 6

DAS

28

9-89

14-01-20

DAS

31

9-89

Location

Loc Qty

Loc Code

FP001

38

122452

38

GA

30

m126333

30

ST314

9

m125708

9

st507

33

m126073

33

ST509

2008

m126275

114

m127255

1894

ST510a

85

m126333

85

ST518

2011

124231

154

m127376

1857

110 Each 198.0000

1 1

DAS

28

9-89

MS24665-151

Cotter Pin

Purchased No

Location

Loc Qty

Loc Code

GA

28

17566

28

ST323

170

122802

15

124859

3

125646

52

m127305

100

DAS

31

9-89

1x

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Shop Packet Print

Page 4

Picklist Print

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Page 5

Work Order ID: 110085

Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L
Washer

Purchased No

110 Each 149.0000

2

2

DAS
28
9-89

14-01-2014

Location Loc Qty Loc Code

FG 30

103691 30

ST297 119

120390 55

123560 8

125654 13

m127432 43

Purchased No

110 Each 845.0000

12x

12

DAS
28
9-89

Location Loc Qty Loc Code

ST295 28

M121350 28

ST510a 817

M126221 817

Purchased No

110 Each 570.0000

12x

3

DAS
28
9-89

Location Loc Qty Loc Code

FP001 56

119097 56

ST292 514

119097 10

123248 5

123355 199

m127306 300

3x

DAS
31
9-89

DAS
31
9-89

DAS
6
9-89

DAS
6
9-89

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M 4917 - 300 qty: 1 Batch: 110573
A 4086 - 200 qty: 1 Batch: 109624

Work Order ID 110085

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110085

Page 1

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Revision ID:

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Start Date: 12/17/13 Start Qty: 1.00 *1*

Required Date: 12/17/13 Req'd Qty: 1.00 *1*

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Label only

Approvals: Process Plan: MLJ Date: 13-12-19

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A								

100

100

DC

Document Control

DOCUMENT CONTROL

Memo *1/10*

Photocopy bluefile & type labels per PPD350-607-541 CHG005

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

MLJ 14-01-23

ECN 13-672

DAS 28 9-88

1x 14-01-20

REFERENCE ONLY

DART AEROSPACE LTD.

DAS
31
9-89

14-03-17

D350-607-3
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5.0 PARTS LIST

QTY -541-	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: D
Date: 14.01.02

